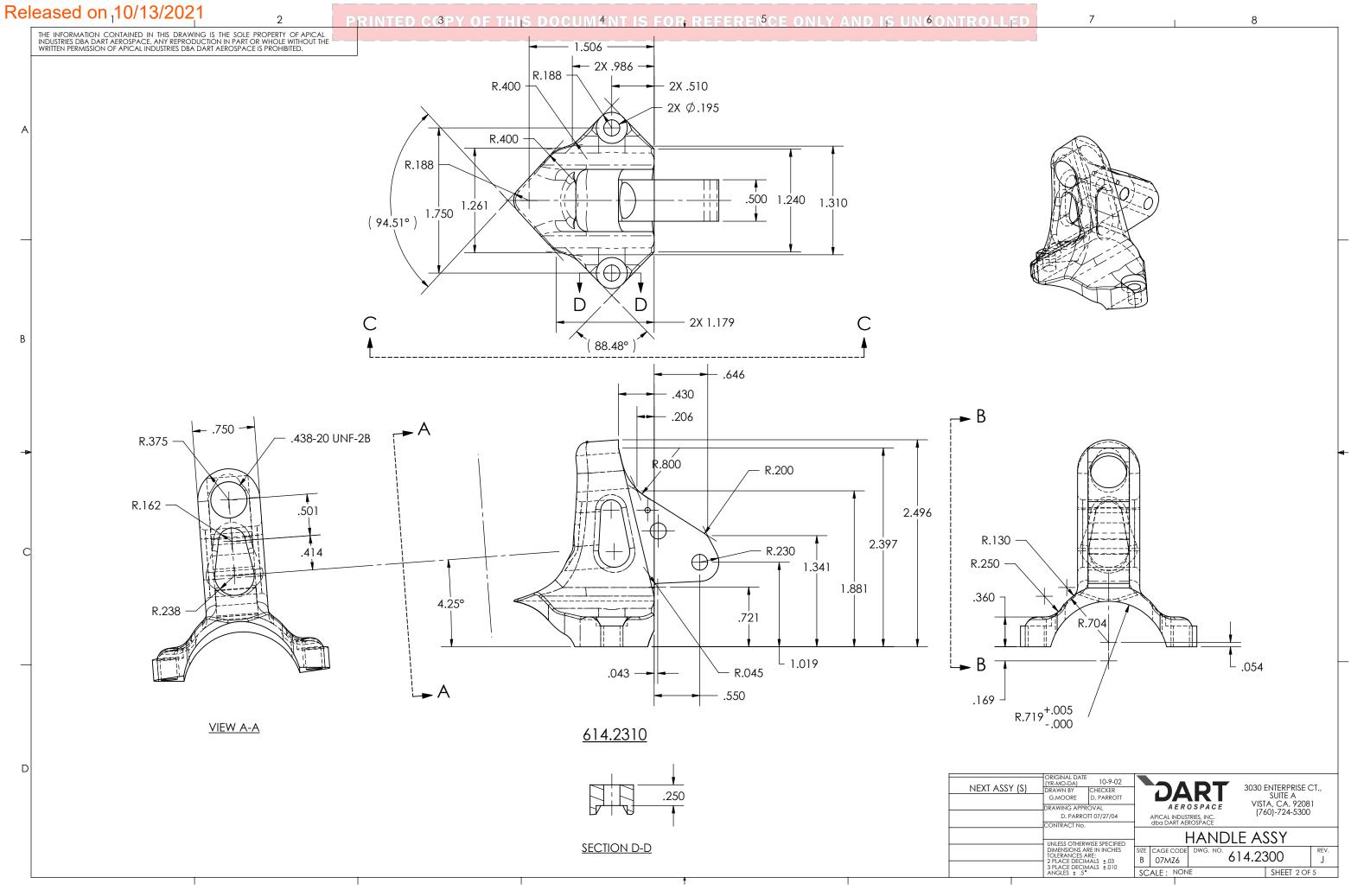
Released on 10/13/2021 PRINTED COPY OF THIS DOCUMENT IS FOR REFERENCE ONLY AND IS UNCONTROLLED THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED. DESCRIPTION DATE APPROVED INCORPORATED ECN 00396 REV N/C 09/17/03 D.PARROTT INCORPORATED ECN 00400 REV N/C 02/26/04 D.PARROTT INCORPORATED ECN 00465 07/27/04 D.PARROTT INCORPORATED ECN 00701, 01232, 02009 & 02095 06/30/08 P.BRAVO NOTES: UNLESS OTHERWISE SPECIFIED INCORPORATED ECN 02115 07/28/08 S. JOSEPH INCORPORATED ECN 02780, 03443 & 0383 03/22/13 P. BRAVO 1 MATERIAL: 6061-T6 15 INCORPORATED ECN 04162, 05408, 06289 07/05/19 P. BRAVO INCORPORATED ECN 06652 J. GARDINER 03/24/21 LOCATE APPROXIMATELY AS SHOWN. INCORPORATED FCN 06823 J. GARDINER 09/30/21 FINISH: ANODIZE PER MIL-A-8625 TYPE II CLASS II, COLOR ALUM DYE BORDEAUX RL. 4\ Laser-engrave assy p/n approximately as shown, 614.2301 CONFIG ONLY .100" HT. SHEAR PIN F/N 11 TO BE INSTALLED AND STAKED AFTER CYCLIC MOVEMENT VERIFIED. 6 DEBURR ALL SHARP EDGES. MATERIAL: 303 SS, FINISH: NONE. 8 INSTALL F/N 14 AFTER ANODIZING, APPLY ANTISEIZE 5 UPON ASSY WITH F/N 7 614.2302 12 614.2302 CONFIG ONLY 10 15 614.2315 LEVER 3 6 601.0987 SCREW LOCK HELICAL INSERT 2 2 14 MS21209-F1-10 13 DELETED 604.5211 WARNING TAG 12 601.0959 SHEAR PIN MS2047OA2-12 11 10 601.0998 QUICK RELEASE PIN AN960C616 600.0761 WASHER 8 614.2314 CLEVIS PIN 601.1686 BUTTON HEAD CAP SCREW 2 2 2 1 6 601.0718 COTTER PIN MS24665-151 601.0864 CLEVIS PIN AN393-21 5 4 614.2313 TUBE 3 614.2312 CLAMP **3 A** 2 **DELETED R** 614.2310 BASE /3\/\ 614.2302 HANDLE ASSY 614.2301 HANDLE ASSY 614.2301 (SHOWN) 2302 230 PART # MAT'L SPEC. QTY FIND # **DESCRIPTION** 614.2302 RIGINAL DATE 10-9-02 NEXT ASSY (S) 3030 ENTERPRISE CT. SUITE A VISTA, CA. 92081 604.9500 RAWING APPROVAL AEROSPACE (760)-724-5300 D.PARROTT 07-27-04 614.3000 604.0018 HANDLE ASSY UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ± .5° SIZE CAGE CODE DWG. NO. 614.2300 644.1800 B O7MZ6 SCALE NONE SHEET 1 OF 5



SHEET 3 OF 5

SCALE: NONE

